

Instructions for Premium Designer Twist Pen Kit



Needed:

Drill Bit required –8mm Carbide Tipped Drill Bit

Parker Standard Style Refills

Bushings required –3 or 4pcs for premium designer kits

7mm, long mandrel

Universal barrel trimmer (Use 8mm shaft)

Kit Features:

- **Heavy 24kt gold plating with epoxy coating**
- **Uses Parker® style refill**

Diagram A / Parts Layout

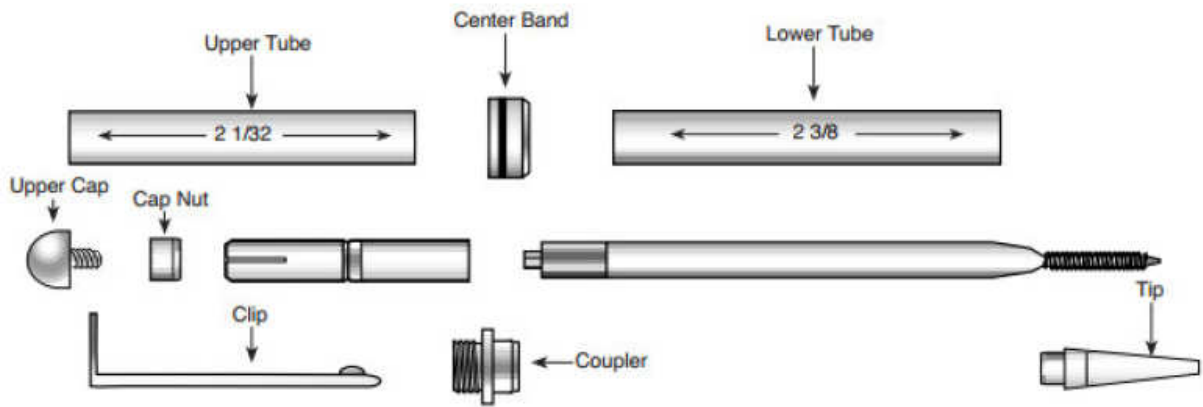
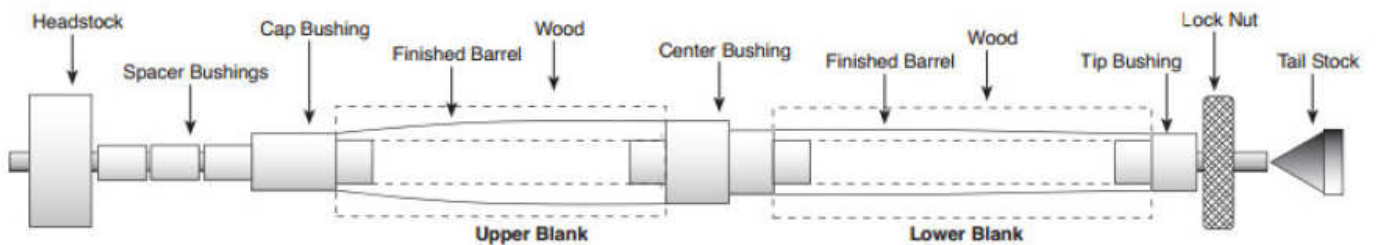


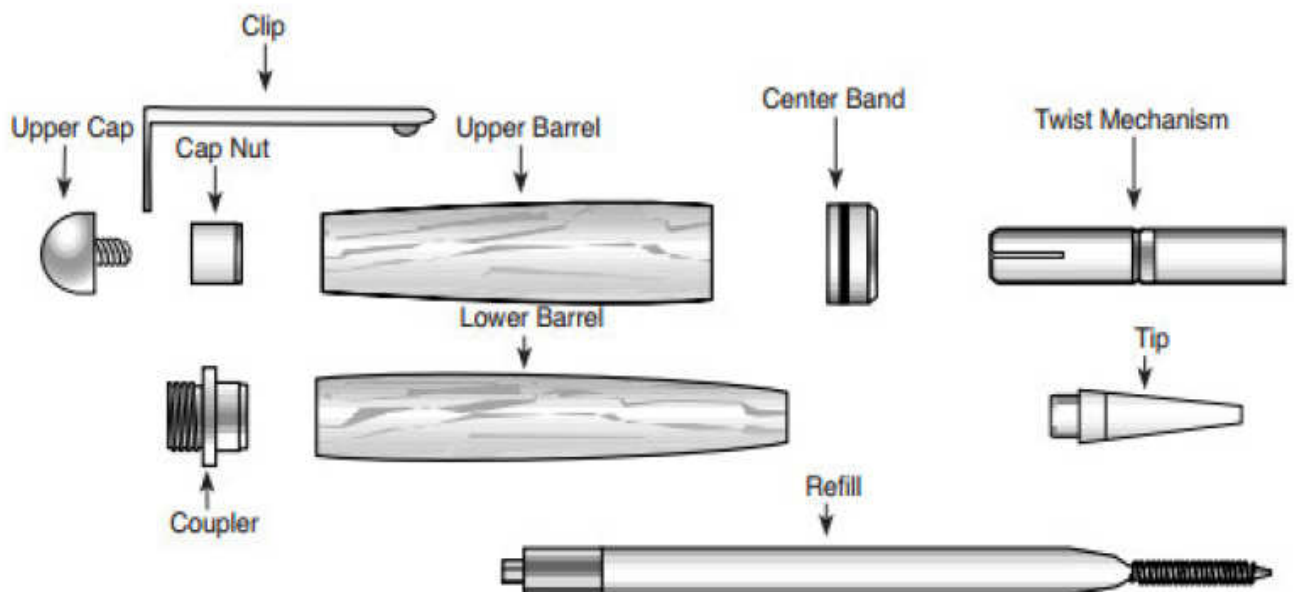
Diagram B / Turning the Wood Blanks



Turning the Blanks

- Mount the bushings and blanks on the mandrel according to diagram B
- Turn the wood down, close to the size of the bushings. Sand the wood down to match the bushings diameter
- Finish the wood with your choice of polish.

Diagram C / Assembly



Assembly

- Line up finished parts according to diagram C.
- To press parts together, use a vice or a clamping instrument with wooden jaws. Press with caution, to avoid scratching gold plated parts.
- Press the cap nut, recessed end in first into tapered end of the upper barrel
- Insert the upper cap threads into clip, screw together tight into cap nut.
- Press the tip into the tapered end of the lower barrel
- Press the coupler, recessed end first into the opposite end of the barrel.
- Drop the refill with spring into the opening at the coupler. Thread the mechanism, brass end in first to the coupler. Test for function
- Slide the center band, tapered end in first over the mechanism.
- Engage the upper and lower barrels of the pen.
- Pen operates by twisting the barrels to extend or retract the writing tip.